

**Garant**
**Indexable insert for turning TC.T 16T304, for medium machining, Grade: HB7120-1**

**Order data**

Order number	260986 HB7120-1
GTIN	4045197818768
Item class	21G

**Technical description**

Cutting conditions	continuous
Cutting speed $v_c$ main application	80 - 260 m/min
Feed $f$	0.1 - 0.4 mm/rev.
Chip breaker	VM
Corner radius	0.4 mm
Grade	HB7120-1
Main application	M
Cutting depth $a_p$	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 16T304
Number of changes/inserts	3

Tolerance	M
Type of product	Indexable insert for turning